Atty. Dkt. No.: 018733-1359

We Claim:

1. A method of producing an antibody or antigen-binding fragment thereof comprising:

expressing said antibody or antigen-binding fragment thereof which is engineered to contain a glycosylation site in the non-Fc constant heavy chain region, wherein said antibody or antigen-binding fragment is glycosylated in the CH1 region, or in the constant light chain region, wherein genes encoding said heavy chain and light chain regions have been engineered with a mutation such that a glycosylation site is created in the CH1 region gene or the constant light chain gene, and operably linked to expression control elements in an expression vector, in a cell that allows glycosylation; and

producing said antibody or antibody fragment glycosylated in the CH1 region or the light chain constant region in said cell.

- 2. The method of claim 1, wherein said expression vector comprises an amplifiable dihydrofolate reductase (dhfr) gene.
 - 3. The method of claim 2, wherein said expression vector is pdHL2.
 - 4. The method of claim 3, wherein said cell is a SP2/0 myeloma cell.
- 5. The method of claim 1, wherein the antibody or fragment thereof comprises a humanized antibody or antigen-binding fragment thereof.
- 6. The method of claim 1, wherein the antibody or fragment thereof comprises a humanized B-cell specific antibody or antigen-binding fragment thereof.
- 7. The method of claim 6, wherein said glycosylation is located on a site selected from the group consisting of the HCN1, HCN2, HCN3, HCN4, and HCN5 sites (SEQ ID NOS: 10-14) of Figure 12.

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8. The method of claim 7, wherein said glycosylation site is the HCN5 site (SEQ ID NO: 10) of Figure 12.

- 9. The method of claim 7, wherein said glycosylation site is the HCN1 site (SEQ ID NO: 10) of Figure 12.
- 10. The method of claim 6, wherein the antibody or antigen-binding fragment thereof is engineered to contain a glycosylation site is an antibody or antigen-binding fragment thereof having the binding specificity of the hLL2 antibody.
- 11. The method of claim 1, wherein said glycosylation is located at a N-linked glycosylation site.
- 12. The method of claim 10, wherein said expression vector comprises an amplifiable dihydrofolate reductase (dhfr) gene.
 - 13. The method of claim 12, wherein said expression vector is pdHL2.
 - 14. The method of claim 13, wherein said cell is a SP2/0 myeloma cell.
- 15. The method of claim 1, wherein said antibody or fragment thereof is encoded by a DNA molecule comprising a DNA sequence comprising an engineered glycosylation site in the DNA sequence encoding the CH1 region or the constant light chain region.